

## 1997-2004 Replacement Coupe Roof Panel Headliner



Tools Required

- 1. Padded non-scratch work surface
- 2. Scraper or putty knife

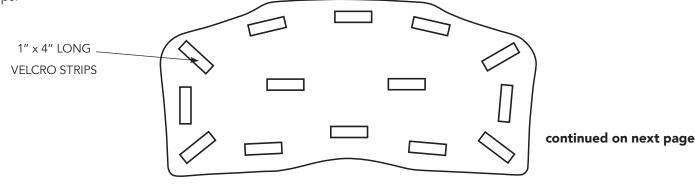
- 3. Clean rags
- 4. Lacquer thinner or similar solvent

## A. REMOVAL OF ORIGINAL HEADLINER

- 1. Inspect the headliner you have received. It should be the correct model for your Corvette, and match the contour of your roof panel. PLEASE NOTE: This headliner is designed for the fiberglass roof panel and not the transparent roof panel.
- 2. Remove your roof panel from the car and place it upside down on a padded, non-scratch work surface to protect the paint as you replace the headliner.
- 3. The original headliners were an upholstered backing board that was glued to the roof panel. Using a putty knife or scraper, remove the original headliner from the inside of the roof panel.
- 4. Following the precautions on the container, use clean rags and lacquer thinner/solvent to remove the old adhesive on the inside of your roof panel. Be careful to not get the solvent on the exterior painted surface of your roof panel. Allow to dry completely.

## **B. INSTALLATION OF NEW HEADLINER**

- 1. Test fit your new headliner in the roof panel so that you can see how it fits and how it must be aligned. To remove from the roof panel, turn the panel over and it should release easily.
- 2. Determine the best place to install the included Velcro fastening material. Cut it to length as needed. We recommend placing four inch pieces around the perimeter and also in the center. See diagram below for recommended position of Velcro strips.



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- 3. The Velcro has a "hook" side and a "loop" side. Peel the adhesive backing from the "hook" side of all of your four inch pieces and attach them to the roof panel in the approximate locations shown in the diagram.
- 4. After you have adhered the "hook" Velcro pieces to the roof panel, match the remaining "loop" Velcro strips to the strips on the roof panel and press together, hook to loop. Peel the adhesive backing from the back of the "loop" Velcro strips that will adhere to the plastic back of the headliner.
- 5. Carefully pick up the headliner and position it on the roof panel. Place into position on the roof panel and press into place. Push down firmly on the areas where the Velcro is located to ensure good adhesion. Let the roof panel sit upside down in this position for several hours to allow the adhesive to achieve full holding power.
- 6. Replace your roof panel on the car and your installation is complete.



