

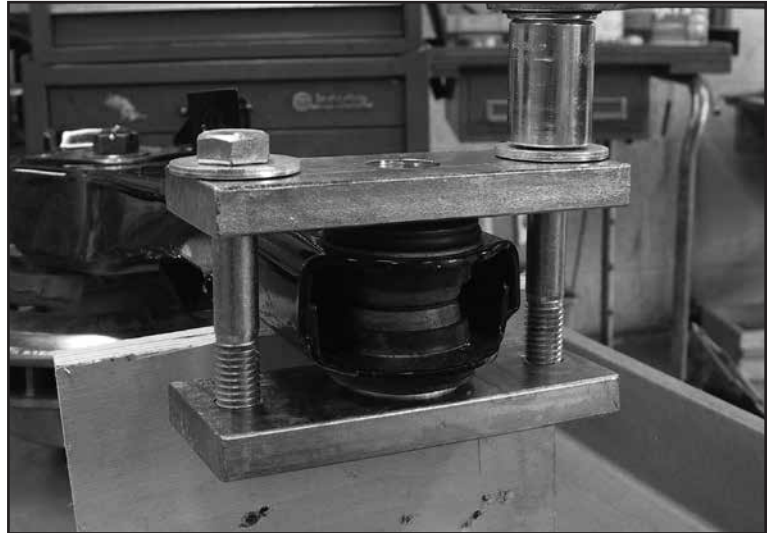


Installation Instructions

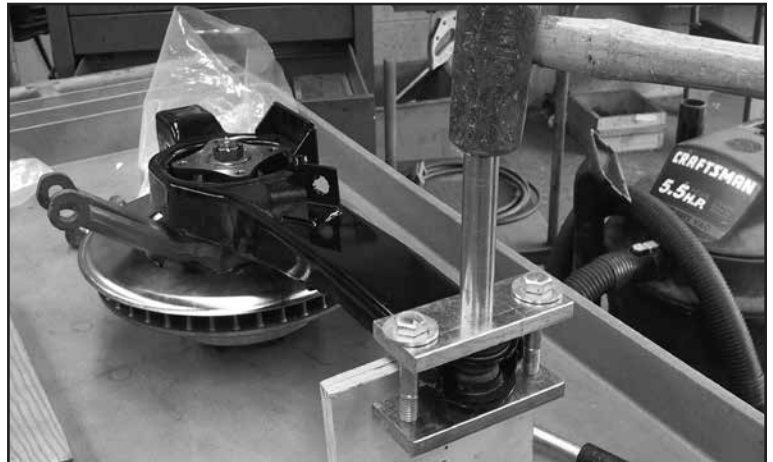
#X2480 Spindle Bushing Installation Tool



1. Remove the tube that the bolt passes through by drilling the flair end with an 11/16" drill bit.
2. Remove the end retaining washer and tap the tube out of the bushing.
3. Remove the bushing by hammering them out of the trailing arm.
4. Apply lithium grease to the metal cup in the trailing arm and start the new bushings into the cup squarely.
5. Install (part # X2480) staking tool into position. Make sure the non-threaded flat bar that the staking rod goes through is on the top.



6. Press bushing into place by tightening bolts with a 3/4" socket. Alternate bolt tightening until the bushings are completely seated.



7. Place the end washer over the retainer tube with the beveled side up.
8. With the back firmly seated on a solid surface, place the tapered end of the rod into the hole in the upper plate. Strike with a hammer to flair the retainer tube.

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