#X2485 and #X2486
1978-1982 Tach Printed Circuit Board

Tools needed: Phillips Screwdriver & Allen Wrench

A. Removing Tach from Housing

1. Remove Lens - take out 5 Phillips head screws & gently lift lens away from bezel.
2. Remove Bezel - take out 6 Allen head screws & gently lift bezel out of the dash.
3. Remove Tach - take out 3 tach housing screws & gently pull tach out of the housing.
Note the three contact studs that connect to the clips in the housing.

1978-82 DASHBOARD

B. Removing the damaged board

4. Remove Board - this is held to the back of the Tach by 3 bolts.
5. Remove Contact Studs - the 3 studs are bolted to the board itself.
Note: Keep all screws, studs, bolts & nuts since the replacement board will not come with these components.
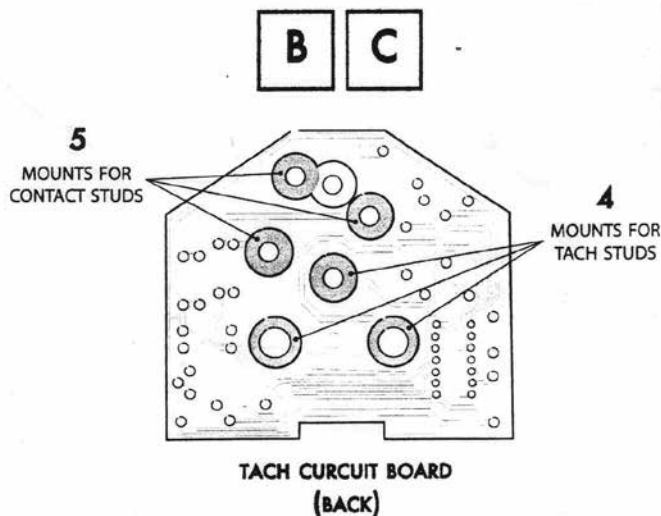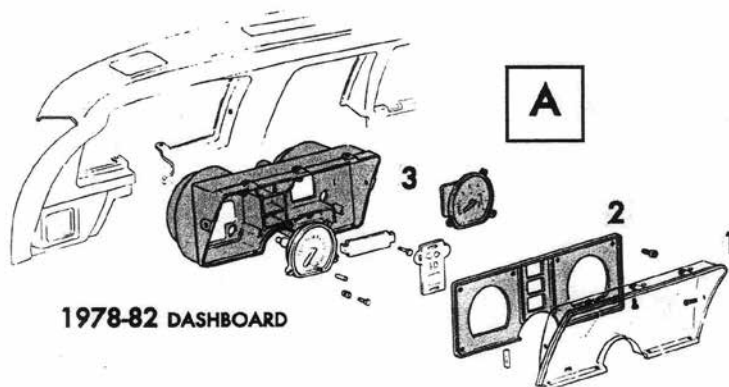
C. Installing the new board

6. Connect the 3 contact studs to the new board (nuts will go on the solder side) & make sure they are snugly in place.
7. Mount the new board to the 3 bolts on the back of the tach.

TACH CURCUIT BOARD (BACK)

D. Reinstalling the tach

8. Align the 3 contact studs on the back of the tach with the 3 contact clips in the housing. When properly aligned, gently push the tach into place.
9. Replace the 3 tach housing screws and tighten the tach firmly in place.

Note: *It is extremely important to check the tach's operation before proceeding to reinstall the bezel & lens. When the ignition is on, the tach should read zero. If this not the case, you will need to zero the needle. With your thumb & forefinger, gently remove the needle from the shaft. Turn the ignition on and install the needle so that it now reads zero.*

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