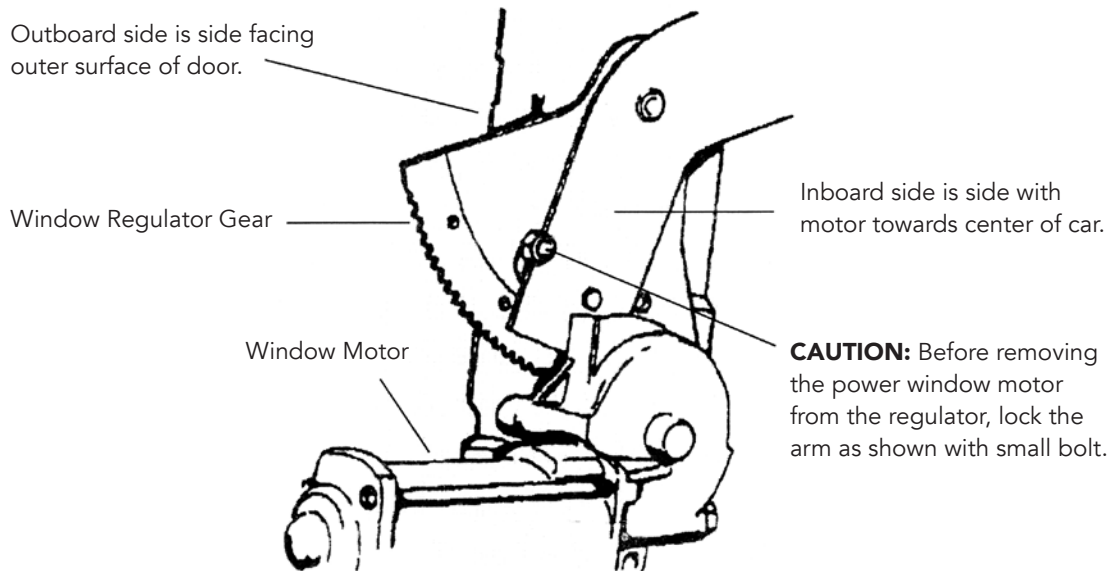




Installation Instructions

#X2513 1968-1982 Power Window Regulator Repair Gear



1. Remove door panel & access plate.

CAUTION: Before removing the power window motor from the regulator, lock the arms as shown with small bolt. Remove the power window motor, then remove window regulator. If you think you can work in a limited space, the regulator can be dropped down into the door "access" area and the gear can be installed with regulator still partially attached to door & window.

2. Line up replacement SS gear to teeth on regulator (SS gear goes to outboard side of regulator). Clamp SS gear to regulator teeth, making sure teeth align properly.
3. Using the three holes in the SS gear as guides, center punch holes for drilling. Make sure SS gear is still aligned properly, then drill three holes with bit as close to the hole size as possible.
4. After drilling holes in original regulator gear, remove SS gear and countersink holes in original regulator on inboard side so head of screw is flush with this surface (use a large bit if you do not have a countersink).
5. Now align SS gear to outboard side of original regulator gear teeth. Run machine screws through holes with head of screws on inboard side. Keep aligned as screws are tightened (be sure to use lock washers). Tighten three screws firmly.
6. Operate regulator & make sure screw heads do not interfere with operation of unit.
7. Replace regulator in door through access hole in door & assemble in reverse disassembly procedure.
8. Make sure to lube all moving parts in door area while you have everything apart (use white lithium grease or oil).

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