



Installation Instructions

#X2605 1963-1967 Vent Window Regulator Gear Repair Kit

Required items for assembly:

- 7/32" Drill Bit & Drill
- File
- Flat screwdriver & hammer
- White Lithium Grease
- Channel lock pliers
- Brake Cleaner
- 1/4" x 20 Tap



Step 1
With regulator assembly secured in vise. Drill the peened over rivet heads with a 7/32" drill bit.



Step 2 — File rivet heads flush to retaining bracket.



Step 3
Pry off retaining bracket.



Step 4 — Tap back folded over housing lip to remove end cap.



Step 5
Remove end cap.

continued on back

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Step 6 — Use brake cleaner or a similar product to remove old grease.



Step 7 — Using a 1/4" x 20 Tap thread holes for assembly.



Step 8 — Grease gears & housing with white lithium grease.



Step 9 — Install the C-ring, then regulator shaft.



Step 10 — Install end cap & fold over housing lip with channel lock pliers. This will retain the cap & gear assembly.



Step 11 — Install 1/4" x 20 1/2" bolts & lock washers to complete assembly.